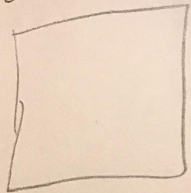


Step 1.



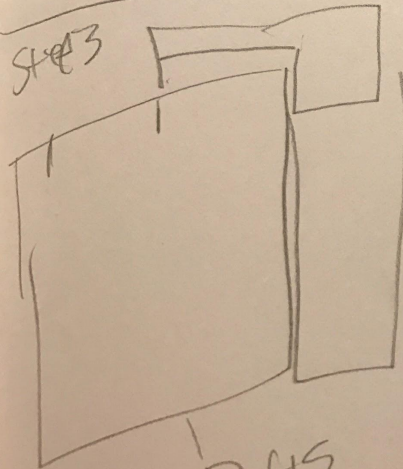
Cut plastic

Step 2

Shape on both
Pin



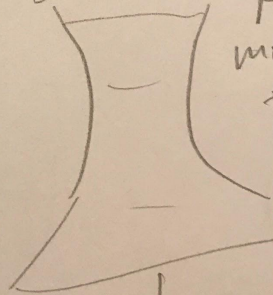
Step 3



Sew Darts

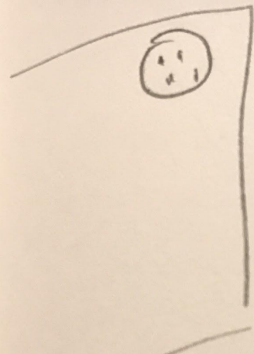
Step 4.

so



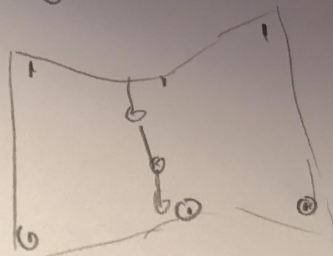
use
molding
method
to me
form

Step 5.



Sew closures

Step 6.



Cut and insert zipper